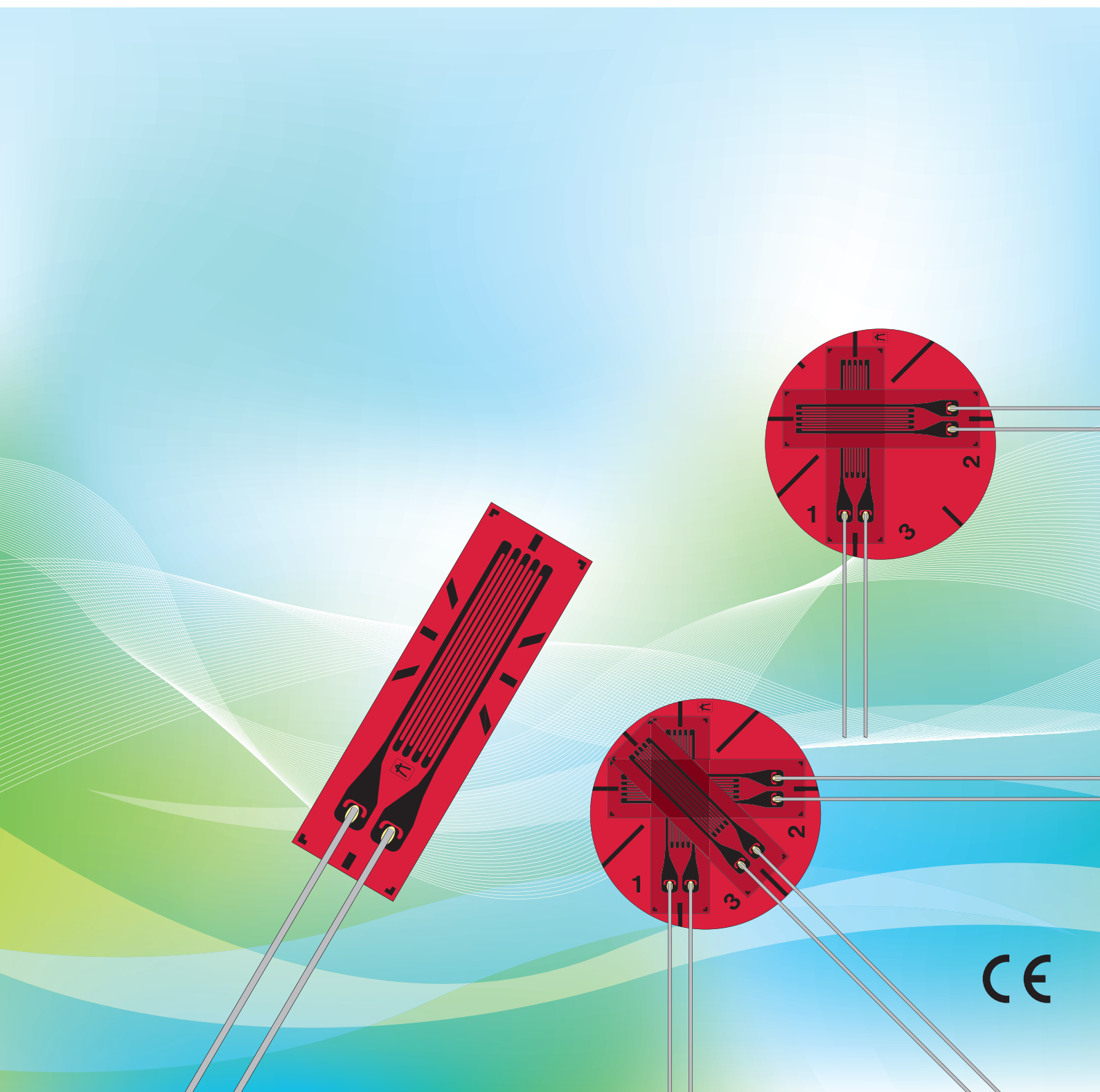


Move into the future with reliable measurements



# General-purpose Foil Strain Gages

KFGS Series



# KFGS

## New strain gages with the world highest level performance

### Point 1 CE compliant

- All models are RoHS compliant

### Point 2 Improved Quality

- Excellent long-term stability, repeatability and reliability

### Point 3 Improving for gluing work

- Modification of center marks
- Brighter and more transparent
- Improved flexibility

### Point 4 New package

- Every gage packaged separately
- Substantial information on package



A strain gage detects a minute dimensional change (Strain) as an electric signal. By measuring strain with the gage bonded to a material or structure, the strength or safety can be known. Thus, the strain gages are used in various industries including machinery, automobile, electric, civil engineering, medical, and food.

The strain gage are also adopted as sensing elements of force, pressure, acceleration, vibration, displacement, and torque transducers for various purposes including measurement and control of production lines.

Kyowa produced the first Japanese-made strain gage in 1951, and based on the abundant experience and technology accumulated for these years, the company manufactures a variety of high-performance, environmentally friendly strain gages.

## ■ Principle of Strain Gages

If external tensile force or compressive force increases or decreases the resistance proportionally increases or decreases. Suppose that original resistance  $R$  changes by  $\Delta R$  because of strain  $\epsilon$ , the following equation can be set up.

$$\frac{\Delta R}{R} = K_s \cdot \epsilon$$

Where,  $K_s$  is a gage factor, expressing the sensitivity coefficient of strain gages. General purpose strain gages use copper-nickel or nickel-chrome alloy for the resistive elements, and the gage factor provided by these alloys is approximately 2.

## ■ Types of Strain Gages

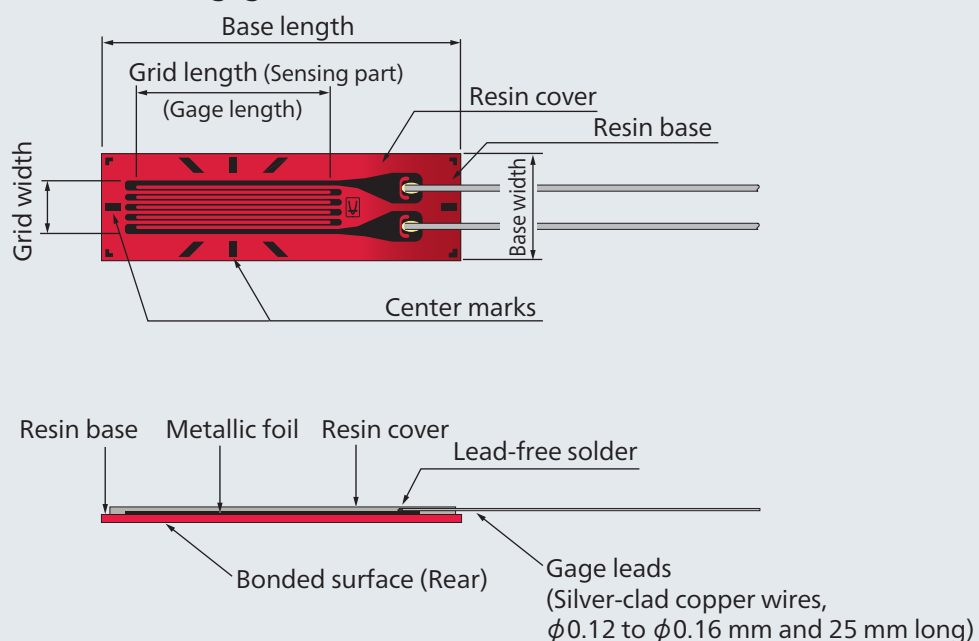
Types of strain gages are classified into foil strain gage, wire strain gage, and semiconductor strain gage, etc.

### ■ Structure of a Foil Strain Gage

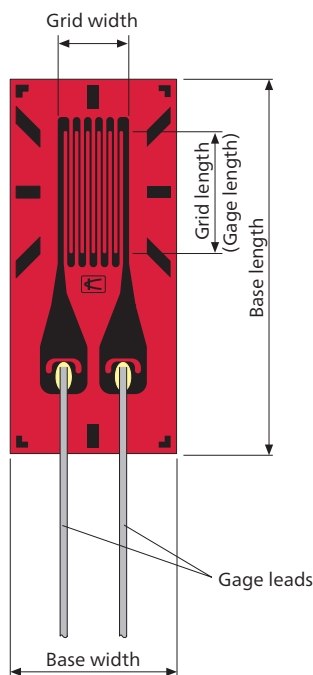
The foil strain gage has metal foil on the electric insulator of the thin resin, and gage leads attached, as shown in Fig. 1 below.

The strain gage is bonded to the measuring object with a dedicated adhesive. Strain occurring on the measuring site is transferred to the strain sensing element via adhesive and the resin base. For accurate measurement, the strain gage and adhesive should be compatible with the measuring material and operating conditions such as temperature, etc.

**Fig. 1** Structure of a foil strain gage



## ●General-purpose Foil Strain Gages KFGS



The KFGS series gages use polyimide resin for the base part that is approx. 13  $\mu\text{m}$  thick. It ensures excellent flexibility. The outstanding moisture proof enables the KFGS gages to operate in outdoor measurement effectively. Unless directly exposed to water drop, no coating treatment is required.

### Applicable Adhesives and Operating Temperature Range after Curing

CC-33A: -196 to 120°C (-10 to 80°C with vinyl-coated cable attached)  
 CC-35: -30 to 120°C (-10 to 80°C with vinyl-coated cable attached)  
 CC-36: -30 to 100°C (-10 to 80°C with vinyl-coated cable attached)  
 EP-340: -55 to 150°C (-10 to 80°C with vinyl-coated cable attached)  
 PC-600: -196 to 150°C (-10 to 80°C with vinyl-coated cable attached)

#### Notes on pre-attached lead-wire cables

- Standard color of the 2-wire cable pre-attached to uniaxial gages is red (R). If desired, a white, green, yellow or black cable can be pre-attached.
- Standard 3-wire cable pre-attached to uniaxial gages has red stripes. If desired, the red stripes can be changed to blue or yellow stripes.
- In the case of a triaxial gage, 2-wire cables are color-coded with red, white and green stripes for 0°, 90° and 45°, respectively and 3-wire cables, with red, yellow and blue stripes for 0°, 90° and 45°, respectively. The letter code is S in common.

## ■Types, lengths and codes of lead-wire cables pre-attached to KFGS series gages

Types	Polyester coated 2-wire copper cables	Vinyl-coated flat 2-wire cables		Vinyl-coated flat 3-wire cables		Mid-temperature 2-wire cables	Mid-temperature 3-wire cable
Length	C1,C2,C3, C15,C16,D1, D2,D3,D4,D6, D9,D16,D17, D19,D28,D31	C1,C2,C3, C15,C16, D9,D19	D1,D4, D16,D17, D28, D39	C1,C2,C3, C15,C16, D2,D9,D19, D31	D1,D4, D16,D17, D28, D39	C1,C2,C3, C15,C16, D1,D4,D9, D16,D17,D19, D28,D39	C1,C2,C3, C15,C16, D1,D2,D4,D9, D16,D17,D19, D28,D31,D39
15 cm	N15C2	—	—	—	—	—	—
30 cm	N30C2	—	—	—	—	—	—
1 m	N1M2	L1M2R	L1M2S	L1M3R	L1M3S	R1M2	R1M3
3 m	—	L3M2R	L3M2S	L3M3R	L3M3S	R3M2	R3M3
5 m	—	L5M2R	L5M2S	L5M3R	L5M3S	R5M2	R5M3
Operating temp.	-196 to 150°C	-10 to 80°C				-100 to 150°C	
Remarks	Twisted for $\geq 50$ cm (Exceptions exist)	L-6, L-9 for $\geq 6$ m		L-7, L-10 for $\geq 6$ m		L-11	L-12

\* For other lead-wire cable lengths, contact us.

When ordering, suffix the lead-wire cable code to the model number with a space in between.

E.g.

KFGS-5-120-C1-11 N15C2 for the gage with a polyester-coated 2-wire copper cable 15 cm long → KFGS-5-120-C1-11 N15C2

KFGS-5-120-C1-11 L5M2R for the gage with a vinyl-coated flat 2-wire cable 5 m long → KFGS-5-120-C1-11 L5M2R

KFGS-5-120-D17-11 L5M3S for the gage with a vinyl-coated flat 3-wire cable 5 m long → KFGS-5-120-D17-11 L5M3S

KFGS-5-120-C1-11 R5M3 for the gage with a mid-temperature 3-wire cable 5 m long → KFGS-5-120-C1-11 R5M3

KFGS-5-120-D17-11 R5M2 for the gage with a mid-temperature 2-wire cable 5 m long → KFGS-5-120-D17-11 R5M2

If there is no code of lead-wire cable after the model number, the gage is delivered with silver-clad copper wires 25 mm long.

Patterns Gage Resistance, Gage Factors	Models	Base Color *1	Dimensions (mm)				Remarks
			Grid		Base		
			Length	Width	Length	Width	

### Uniaxial

Silver-clad copper gage leads 25 mm long  
Resistance: 120 Ω  
Gage factors: Approx. 2.1

The above picture is KFGS-30-120-C1-11

The above picture is KFGS-20-120-C1-16

The above picture is KFGS-10-120-C1-23

The above picture is KFGS-6-120-C1-27

The above picture is KFGS-5-120-C1-11

The above picture is KFGS-4N-120-C1-16

The above picture is KFGS-3-120-C1-23

The above picture is KFGS-2-120-C1-27

The above picture is KFGS-2N-120-C1-11

The above picture is KFGS-1-120-C1-16

The above picture is KFGS-1N-120-C1-23

The above picture is KFGS-03-120-C1-27

The above picture is KFGS-02-120-C1-11

Note: \*1 Base color stands for different coefficients of linear expansion.

● Common steel

● Stainless steel

● Aluminum alloy

● Magnesium alloy or sometimes wood

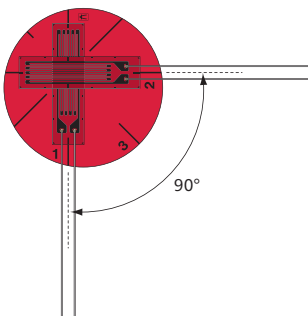
KFGS-30-120-C1	KFGS-30-120-C1-11	●	30	3.3	37	5.2	
	KFGS-30-120-C1-16	●					
	KFGS-30-120-C1-23	●					
	KFGS-30-120-C1-27	●	20	5	28	8	
KFGS-20-120-C1	KFGS-20-120-C1-11	●					
	KFGS-20-120-C1-16	●					
	KFGS-20-120-C1-23	●	10	3	16	5.2	
	KFGS-20-120-C1-27	●					
KFGS-10-120-C1	KFGS-10-120-C1-11	●					
	KFGS-10-120-C1-16	●	6	1.7	10	3.4	
	KFGS-10-120-C1-23	●					
	KFGS-10-120-C1-27	●					
KFGS-6-120-C1	KFGS-6-120-C1-11	●	5	1.4	9.4	2.8	For wood
	KFGS-6-120-C1-16	●					
	KFGS-6-120-C1-23	●					
	KFGS-6-120-C1-27	●	4	0.7	8	1.4	
KFGS-5-120-C1	KFGS-5-120-C1-5	●					
	KFGS-5-120-C1-11	●					
	KFGS-5-120-C1-16	●	3	1.3	7.4	2.8	
	KFGS-5-120-C1-23	●					
	KFGS-5-120-C1-27	●					
KFGS-4N-120-C1	KFGS-4N-120-C1-11	●	2	1.2	6.3	2.8	For wood
	KFGS-4N-120-C1-16	●					
	KFGS-4N-120-C1-23	●					
	KFGS-4N-120-C1-27	●	2	0.84	5.3	1.4	
KFGS-3-120-C1	KFGS-3-120-C1-11	●					
	KFGS-3-120-C1-16	●					
	KFGS-3-120-C1-23	●	1	1.1	4.8	2.4	
	KFGS-3-120-C1-27	●					
KFGS-2-120-C1	KFGS-2-120-C1-5	●					
	KFGS-2-120-C1-11	●	1	0.65	4.2	1.4	
	KFGS-2-120-C1-16	●					
	KFGS-2-120-C1-23	●					
	KFGS-2-120-C1-27	●	0.3	1.4	3.5	2.4	
KFGS-2N-120-C1	KFGS-2N-120-C1-11	●					
	KFGS-2N-120-C1-16	●					
	KFGS-2N-120-C1-23	●	0.2	1.4	3.3	2.4	
	KFGS-2N-120-C1-27	●					
KFGS-1-120-C1	KFGS-1-120-C1-11	●					
	KFGS-1-120-C1-16	●	0.3	1.4	3.5	2.4	
	KFGS-1-120-C1-23	●					
	KFGS-1-120-C1-27	●					
KFGS-1N-120-C1	KFGS-1N-120-C1-11	●	1	0.65	4.2	1.4	
	KFGS-1N-120-C1-16	●					
	KFGS-1N-120-C1-23	●					
	KFGS-1N-120-C1-27	●	0.3	1.4	3.5	2.4	
KFGS-03-120-C1	KFGS-03-120-C1-11	●					
	KFGS-03-120-C1-16	●					
	KFGS-03-120-C1-23	●	0.2	1.4	3.3	2.4	
	KFGS-03-120-C1-27	●					
KFGS-02-120-C1	KFGS-02-120-C1-11	●					
	KFGS-02-120-C1-16	●	0.2	1.4	3.3	2.4	
	KFGS-02-120-C1-23	●					
	KFGS-02-120-C1-27	●					

10 gages/pkg

Patterns Gage Resistance, Gage Factors	Models	Base Color *1	Dimensions (mm)				Remarks
			Grid		Base		
			Length	Width	Length	Width	

### Biaxial, 0°/90° stacked rosette

Resistance: 120 Ω  
Gage factors: Approx. 2.1



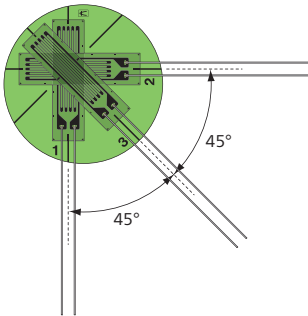
The above picture is KFGS-10-120-D16-11

Note: \*1 Base color stands for different coefficients of linear expansion.

KFGS-10-120-D16-11	●	10	3	φ21
KFGS-10-120-D16-16	●			
KFGS-10-120-D16-23	●			
KFGS-10-120-D16-27	●			
KFGS-5-120-D16-11	●	5	1.4	φ11
KFGS-5-120-D16-16	●			
KFGS-5-120-D16-23	●			
KFGS-5-120-D16-27	●			
KFGS-3-120-D16-11	●	3	1.3	φ10
KFGS-3-120-D16-16	●			
KFGS-3-120-D16-23	●			
KFGS-3-120-D16-27	●			
KFGS-2-120-D16-11	●	2	1.2	φ8
KFGS-2-120-D16-16	●			
KFGS-2-120-D16-23	●			
KFGS-2-120-D16-27	●			
KFGS-1-120-D16-11	●	1	1.1	φ5
KFGS-1-120-D16-16	●			
KFGS-1-120-D16-23	●			
KFGS-1-120-D16-27	●			

### Triaxial, 0°/90°/45° stacked rosette for Stress Analysis

Resistance: 120 Ω  
Gage factors: Approx. 2.1

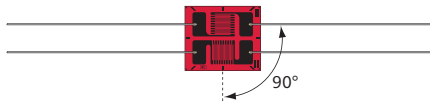


The above picture is KFGS-10-120-D17-23

KFGS-10-120-D17-11	●	10	3	φ21
KFGS-10-120-D17-16	●			
KFGS-10-120-D17-23	●			
KFGS-10-120-D17-27	●			
KFGS-5-120-D17-11	●	5	1.4	φ11
KFGS-5-120-D17-16	●			
KFGS-5-120-D17-23	●			
KFGS-5-120-D17-27	●			
KFGS-3-120-D17-11	●	3	1.3	φ10
KFGS-3-120-D17-16	●			
KFGS-3-120-D17-23	●			
KFGS-3-120-D17-27	●			
KFGS-2-120-D17-11	●	2	1.2	φ8
KFGS-2-120-D17-16	●			
KFGS-2-120-D17-23	●			
KFGS-2-120-D17-27	●			
KFGS-1-120-D17-11	●	1	1.1	φ5
KFGS-1-120-D17-16	●			
KFGS-1-120-D17-23	●			
KFGS-1-120-D17-27	●			

### Biaxial, 0°/90° plane arrangement

Resistance: 120 Ω  
Gage factors: Approx. 2.1

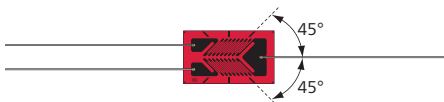


The above picture is KFGS-2-120-D1-11

KFGS-2-120-D1-11	●	2	3.2	10	8.5
KFGS-2-120-D1-16	●				
KFGS-2-120-D1-23	●				
KFGS-2-120-D1-27	●				

### Biaxial, 0°/90° for torque measurement

Resistance: 120 Ω  
Gage factors: Approx. 2.1



The above picture is KFGS-2-120-D2-11

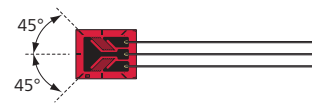
KFGS-2-120-D2-11	●	2	3.4	12	7
KFGS-2-120-D2-16	●				
KFGS-2-120-D2-23	●				
KFGS-2-120-D2-27	●				

10 gages/pkg

Patterns Gage Resistance, Gage Factors	Models	Base Color *1	Dimensions (mm)				Remarks
			Grid		Base		
			Length	Width	Length	Width	

### Biaxial, 0°/90° for torque measurement

Resistance: 120 Ω  
Gage factors: Approx. 2.1

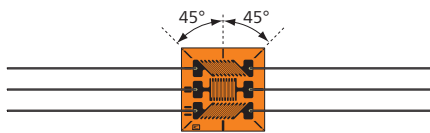


The above picture is KFGS-2-120-D31-11

KFGS-2-120-D31-11	●	2	1.2	8	6.5
KFGS-2-120-D31-16	●				
KFGS-2-120-D31-23	●				
KFGS-2-120-D31-27	●				

### Triaxial, 0°/90°/45°

Resistance: 120 Ω  
Gage factors: Approx. 2.1

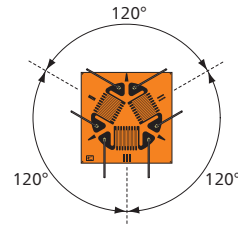


The above picture is KFGS-2-120-D3-16

KFGS-2-120-D3-11	●	2	3.6	11	11
KFGS-2-120-D3-16	●				
KFGS-2-120-D3-23	●				
KFGS-2-120-D3-27	●				

### Triaxial, 0°/120°/240°

Resistance: 120 Ω  
Gage factors: Approx. 2.1

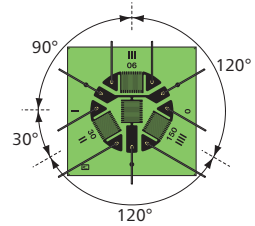


The above picture is KFGS-2-120-D4-16

KFGS-2-120-D4-11	●	2	3.4	12	12
KFGS-2-120-D4-16	●				
KFGS-2-120-D4-23	●				
KFGS-2-120-D4-27	●				
KFGS-1-120-D4-11	●	1	1.7	7	7
KFGS-1-120-D4-16	●				
KFGS-1-120-D4-23	●				
KFGS-1-120-D4-27	●				

### Quadraxial, 0°/30°/90°/150°

Resistance: 120 Ω  
Gage factors: Approx. 2.1




The above picture is KFGS-2-120-D6-23

KFGS-2-120-D6-11	●	2	3.1	17	17
KFGS-2-120-D6-16	●				
KFGS-2-120-D6-23	●				
KFGS-2-120-D6-27	●				

### Uniaxial, with lead wires from both ends

Resistance: 120 Ω  
Gage factors: Approx. 2.1



The above picture is KFGS-1-120-C2-27

KFGS-1-120-C2-11	●	1	1.8	5.6	3
KFGS-1-120-C2-16	●				
KFGS-1-120-C2-23	●				
KFGS-1-120-C2-27	●				
KFGS-1-120-C3-11	●	1	1.8	5.5	2.7
KFGS-1-120-C3-16	●				
KFGS-1-120-C3-23	●				
KFGS-1-120-C3-27	●				

The above picture is KFGS-1-120-C3-27




Patterns Gage Resistance, Gage Factors	Models	Base Color *1	Dimensions (mm)				Remarks
			Grid		Base		
			Length	Width	Length	Width	

### Uniaxial, for shearing strain measurement

Resistance: 120 Ω  
Gage factors: Approx. 2.1

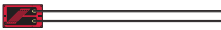
Note: \*1 Base color stands for different coefficients of linear expansion.

Torque measurement is possible by using C15 and C16 in combination.



The above picture is KFGS-2-120-C15-11

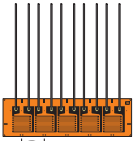
KFGS-2-120-C15-11	●	2	0.8	5.2	3	
KFGS-2-120-C15-16	●					
KFGS-2-120-C15-23	●					
KFGS-2-120-C15-27	●					
KFGS-2-120-C16-11	●	2	0.8	5.2	3	
KFGS-2-120-C16-16	●					
KFGS-2-120-C16-23	●					
KFGS-2-120-C16-27	●					



The above picture is KFGS-2-120-C16-11

### Uniaxial 5-element, for concentrated stress measurement

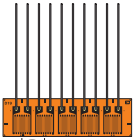
Resistance: 120 Ω  
Gage factors: Approx. 2.1



P (Pitch)  
P = 3 mm for gage length 2 mm  
P = 2 mm for gage length 1 mm

The above picture is KFGS-2-120-D9-16 N10C2

KFGS-2-120-D9-11 N10C2	●	2	2.2	17	5	5 gages/pkg
KFGS-2-120-D9-16 N10C2	●					
KFGS-2-120-D9-23 N10C2	●					
KFGS-2-120-D9-27 N10C2	●					
KFGS-1-120-D9-11 N10C2	●	1	1.4	12	4	5 gages/pkg
KFGS-1-120-D9-16 N10C2	●					
KFGS-1-120-D9-23 N10C2	●					
KFGS-1-120-D9-27 N10C2	●					
KFGS-2-120-D19-11 N10C2	●	2	2.5	17	5	5 gages/pkg
KFGS-2-120-D19-16 N10C2	●					
KFGS-2-120-D19-23 N10C2	●					
KFGS-2-120-D19-27 N10C2	●					
KFGS-1-120-D19-11 N10C2	●	1	1.5	12	4	5 gages/pkg
KFGS-1-120-D19-16 N10C2	●					
KFGS-1-120-D19-23 N10C2	●					
KFGS-1-120-D19-27 N10C2	●					

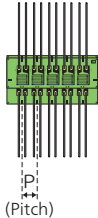


P (Pitch)  
P = 3 mm for gage length 2 mm  
P = 2 mm for gage length 1 mm

The above picture is KFGS-2-120-D19-16 N10C2

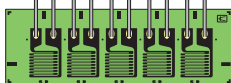
### Biaxial 5-element stacked rosette, for concentrated stress measurement

Resistance: 120 Ω  
Gage factors: Approx. 2.1

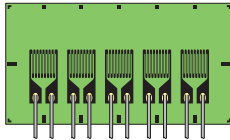


P (Pitch)  
P = 2mm

The above picture is KFGS-1-120-D39-23 N10C2



Upper-side gage pattern




Lower-side gage pattern

KFGS-1-120-D39-11 N10C2	●	1	1.4 (1.5)	12	6.4	5 gages/pkg Figures in ( ) are for lower-side gage patterns.
KFGS-1-120-D39-16 N10C2	●					
KFGS-1-120-D39-23 N10C2	●					
KFGS-1-120-D39-27 N10C2	●					

### Uniaxial 60Ω gages

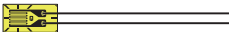
Resistance: 60 Ω  
Gage factors: Approx. 2.1

Use 2 gages in parallel connection for bending compensation is possible.



The above picture is KFGS-5-60-C1-27

KFGS-5-60-C1-11	●	5	2	10	3.4	
KFGS-5-60-C1-16	●					
KFGS-5-60-C1-23	●					
KFGS-5-60-C1-27	●					
KFGS-2-60-C1-11	●	2	2.3	7.2	3.7	
KFGS-2-60-C1-16	●					
KFGS-2-60-C1-23	●					
KFGS-2-60-C1-27	●					



The above picture is KFGS-2-60-C1-27

10 gages/pkg unless specified notes.




Patterns Gage Resistance, Gage Factors	Models	Base Color *1	Dimensions (mm)				Remarks
			Grid		Base		
			Length	Width	Length	Width	


### Uniaxial 350Ω gages

Resistance: 350 Ω  
Gage factors: Approx. 2.1

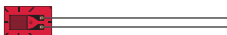
Note: \*1 Base color stands for different coefficients of linear expansion.



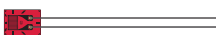
The above picture is KFGS-5-350-C1-11



The above picture is KFGS-3-350-C1-11



The above picture is KFGS-2-350-C1-11

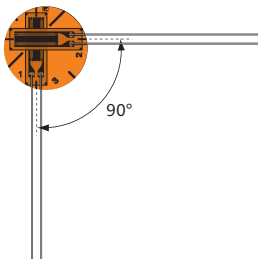


The above picture is KFGS-1-350-C1-11

KFGS-5-350-C1-11	●	5	2	9.4	4.2	
KFGS-5-350-C1-16	●					
KFGS-5-350-C1-23	●					
KFGS-5-350-C1-27	●					
KFGS-3-350-C1-11	●	3	2	7.4	4.2	
KFGS-3-350-C1-16	●					
KFGS-3-350-C1-23	●					
KFGS-3-350-C1-27	●					
KFGS-2-350-C1-11	●	2	2	6.3	4.2	
KFGS-2-350-C1-16	●					
KFGS-2-350-C1-23	●					
KFGS-2-350-C1-27	●					
KFGS-1-350-C1-11	●	1	2	4.8	3.4	
KFGS-1-350-C1-16	●					
KFGS-1-350-C1-23	●					
KFGS-1-350-C1-27	●					

### Biaxial 350Ω gages, 0°/90° stacked rosette

Resistance: 350 Ω  
Gage factors: Approx. 2.1

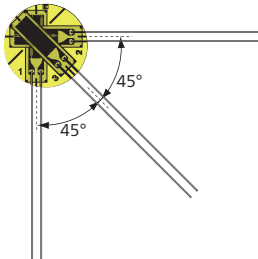


The above picture is KFGS-5-350-D16-16

KFGS-5-350-D16-11	●	5	2	φ11	
KFGS-5-350-D16-16	●				
KFGS-5-350-D16-23	●				
KFGS-5-350-D16-27	●				
KFGS-3-350-D16-11	●	3	2	φ10	
KFGS-3-350-D16-16	●				
KFGS-3-350-D16-23	●				
KFGS-3-350-D16-27	●				
KFGS-2-350-D16-11	●	2	2	φ10	
KFGS-2-350-D16-16	●				
KFGS-2-350-D16-23	●				
KFGS-2-350-D16-27	●				
KFGS-1-350-D16-11	●	1	1.8	φ8	
KFGS-1-350-D16-16	●				
KFGS-1-350-D16-23	●				
KFGS-1-350-D16-27	●				

### Triaxial 350Ω gages, 0°/90°/45° stacked rosette

Resistance: 350 Ω  
Gage factors: Approx. 2.1



The above picture is KFGS-5-350-D17-27

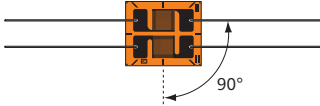
KFGS-5-350-D17-11	●	5	2	φ11	
KFGS-5-350-D17-16	●				
KFGS-5-350-D17-23	●				
KFGS-5-350-D17-27	●				
KFGS-3-350-D17-11	●	3	2	φ10	
KFGS-3-350-D17-16	●				
KFGS-3-350-D17-23	●				
KFGS-3-350-D17-27	●				
KFGS-2-350-D17-11	●	2	2	φ10	
KFGS-2-350-D17-16	●				
KFGS-2-350-D17-23	●				
KFGS-2-350-D17-27	●				
KFGS-1-350-D17-11	●	1	1.8	φ8	
KFGS-1-350-D17-16	●				
KFGS-1-350-D17-23	●				
KFGS-1-350-D17-27	●				

10 gages/pkg

Patterns Gage Resistance, Gage Factors	Models	Base Color *1	Dimensions (mm)				Remarks
			Grid		Base		
			Length	Width	Length	Width	

### Biaxial 350Ω gages, 0°/90°

Resistance: 350 Ω  
Gage factors: Approx. 2.1

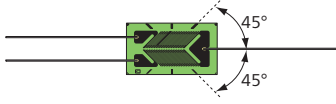


The above picture is KFGS-2-350-D1-16

KFGS-2-350-D1-11	●	2	3	10	8.5
KFGS-2-350-D1-16	●				
KFGS-2-350-D1-23	●				
KFGS-2-350-D1-27	●				

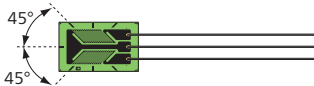
### Biaxial 350Ω gages 0°/90° for torque measurement

Resistance: 350 Ω  
Gage factors: Approx. 2.1



The above picture is KFGS-2-350-D2-23

KFGS-2-350-D2-11	●	2	4	12	6.8
KFGS-2-350-D2-16	●				
KFGS-2-350-D2-23	●				
KFGS-2-350-D2-27	●				

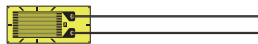


The above picture is KFGS-2-350-D31-23

KFGS-2-350-D31-11	●	2	3	10.5	6.5
KFGS-2-350-D31-16	●				
KFGS-2-350-D31-23	●				
KFGS-2-350-D31-27	●				

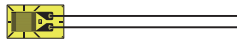
### Uniaxial 500Ω gages for making transducers

Resistance: 500 Ω  
Gage factors: Approx. 2.1



The above picture is KFGS-5-500-C1-27

KFGS-5-500-C1-11	●	5	3.5	11	4.9
KFGS-5-500-C1-16	●				
KFGS-5-500-C1-23	●				
KFGS-5-500-C1-27	●				

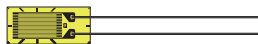


The above picture is KFGS-2-500-C1-27

KFGS-2-500-C1-11	●	2	2.6	7.5	4.4
KFGS-2-500-C1-16	●				
KFGS-2-500-C1-23	●				
KFGS-2-500-C1-27	●				

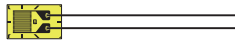
### Uniaxial 1000Ω gages for making transducers

Resistance: 1000 Ω  
Gage factors: Approx. 2.1



The above picture is KFGS-5-1K-C1-27

KFGS-5-1K-C1-11	●	5	3.5	11	4.9
KFGS-5-1K-C1-16	●				
KFGS-5-1K-C1-23	●				
KFGS-5-1K-C1-27	●				



The above picture is KFGS-2-1K-C1-27

KFGS-2-1K-C1-11	●	2	3	7.2	4.5
KFGS-2-1K-C1-16	●				
KFGS-2-1K-C1-23	●				
KFGS-2-1K-C1-27	●				

10 gages/pkg

Patterns Gage Resistance, Gage Factors	Models	Base Color *1	Dimensions (mm)				Remarks
			Grid		Base		
			Length	Width	Length	Width	

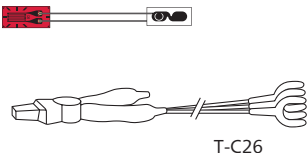
Note: \*1 Base color stands for different coefficients of linear expansion.

## ●KFGS Series Foil Strain Gages with Gage Terminal

### Uniaxial

Resistance: 120 Ω  
Gage factors: Approx. 2.1

KFGS gages equipped with a gage terminal enable one-touch connection/disconnection of the lead-wire cable. They are suitable for residual stress measurement with the cutting method. A clip equipped dedicated cable T-C26 (Vinyl-coated, 2 m long) is optionally available.



T-C26

(When the clip-equipped dedicated cable is used, the operating temperature range of each adhesive after curing is -10 to 80°C.)  
The above picture is KFGS-2-120-C1-11 T-F7

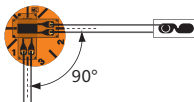
Model	Base Color	Length	Width	Grid Length	Grid Width	Remarks
KFGS-2-120-C1-11 T-F7	Red	2	1.2	6.3	2.8	φ0.14 Polyester-coated copper cable 15 mm long
KFGS-2-120-C1-16 T-F7	Orange					
KFGS-2-120-C1-23 T-F7	Green					
KFGS-1-120-C1-11 T-F7	Red	1	1.1	4.8	2.4	φ0.14 Polyester-coated copper cable 15 mm long
KFGS-1-120-C1-16 T-F7	Orange					
KFGS-1-120-C1-23 T-F7	Green					

### Applicable Adhesives and Operating Temperature Range after Curing

PC-600: -196 to 150°C	CC-36: -30 to 100°C
CC-33A: -196 to 120°C	EP-340: -55 to 150°C
CC-35: -30 to 120°C	

## Biaxial, 0°/90° stacked rosette

Resistance: 120 Ω  
Gage factors: Approx. 2.1

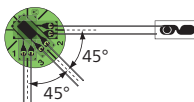


The above picture is KFGS-2-120-D16-16 T-F7

Model	Base Color	Length	Width	Grid Length	Grid Width	Remarks
KFGS-2-120-D16-11 T-F7	Red	2	1.2	φ8	15 mm	φ0.14 Polyester-coated copper cable 15 mm long
KFGS-2-120-D16-16 T-F7	Orange					
KFGS-2-120-D16-23 T-F7	Green					
KFGS-1-120-D16-11 T-F7	Red	1	1.1	φ5	15 mm	φ0.14 Polyester-coated copper cable 15 mm long
KFGS-1-120-D16-16 T-F7	Orange					
KFGS-1-120-D16-23 T-F7	Green					

## Triaxial, 0°/90°/45° stacked rosette

Resistance: 120 Ω  
Gage factors: Approx. 2.1



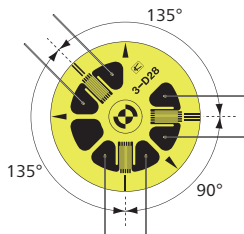
The above picture is KFGS-2-120-D17-23 T-F7

Model	Base Color	Length	Width	Grid Length	Grid Width	Remarks
KFGS-2-120-D17-11 T-F7	Red	2	1.2	φ8	15 mm	φ0.14 Polyester-coated copper cable 15 mm long
KFGS-2-120-D17-16 T-F7	Orange					
KFGS-2-120-D17-23 T-F7	Green					
KFGS-1-120-D17-11 T-F7	Red	1	1.1	φ5	15 mm	φ0.14 Polyester-coated copper cable 15 mm long
KFGS-1-120-D17-16 T-F7	Orange					
KFGS-1-120-D17-23 T-F7	Green					

## ●KFGS Series Foil Strain Gages for Boring Method

### Triaxial, 0°/135°/90°

Resistance: 120 Ω  
Gage factors: Approx. 2.1



For KFGS gages with the lead-wire cable pre-attached, refer to page 4.  
The above picture is KFGS-3-120-D28-27

Designed to measure residual stress released by the boring method.

### Applicable Adhesives and Operating Temperature Range after Curing

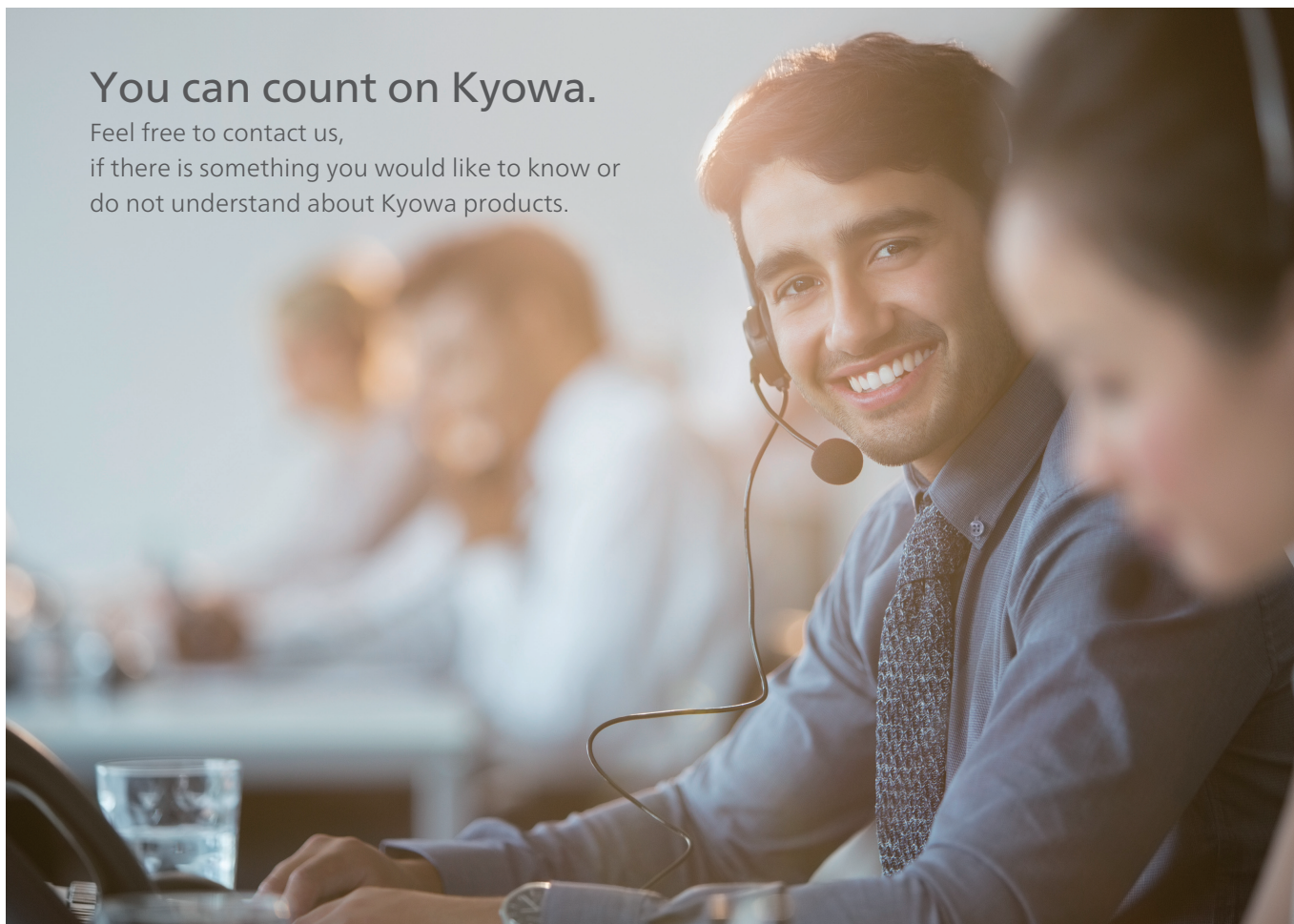
CC-33A: -196 to 120°C	EP-340: -55 to 150°C
CC-35: -30 to 120°C	PC-600: -196 to 150°C
CC-36: -30 to 100°C	

Model	Base Color	Length	Width	Grid Length	Grid Width	Remarks
KFGS-3-120-D28-11	Red	3	2	φ19.8	10.8	Diameter of gage center is φ10.8
KFGS-3-120-D28-16	Orange					
KFGS-3-120-D28-23	Green					
KFGS-3-120-D28-27	Yellow	1.5	1.3	φ12	5.5	Diameter of gage center is φ5.5
KFGS-1.5-120-D28-11	Red					
KFGS-1.5-120-D28-16	Orange					
KFGS-1.5-120-D28-23	Green					
KFGS-1.5-120-D28-27	Yellow					

10 gages/pkg

## You can count on Kyowa.

Feel free to contact us,  
if there is something you would like to know or  
do not understand about Kyowa products.



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#### Safety Precautions

Be sure to observe the safety precautions given in the instruction manual, in order to ensure correct and safe operation.

• Specifications are subject to change without notice for improvement.



JQA-0821  
JQA-EM4824

Manufacture's Representative